

Work Order ID 140380

December 23, 2015 10:00:26 AM

140380

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To ship April 5/16

Item ID: 6F9540V00131 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: AW169 Upper Cutter Deflector Assembly
 Start Date: ~~12/23/2015~~ Mar 11/16 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 4/5/2016 Req'd Qty: 2.00 *2* Customer:
 Reference:

Approvals: Process Plan: SU Date: 20151223 Tooling: Date: Run Start *NR1*
 QC: Date: 20151223 SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D169-841	A								
100	DOCUMENT CONTROL	0.00							
100									
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile per PPP D169-841-013 chg002 and create labels per 6F9540V00131 CHG002								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
6
9-89

MCS 16-04-01

V2

DAS
27
9-89

2

APR 05 2016

2

DAS
6
9-89

DAS
28
9-89

MAR 31 2016

X2

DAS
27
9-89

APR 05 2016

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Item ID: 6F9540V00131

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: AW169 Upper Cutter Deflector Assembly

Start Date: 12/23/2015 Start Qty: 2.00

2

Cust Item ID:

Required Date: 4/5/2016 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP 6F9540V00131

2X

DAS
28
9.89

APR 05 2016

140

0.00

140

QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

MCS APR 05 2016

MCS APR 05 2016

Picklist Print

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Parent Item: 6F9540V00131

6F9540V00131

Parent Item Name: AW169 Upper Cutter Deflector Assembly

Start Date: 12/23/2015

Required Date: 4/5/2016

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 13.11.13 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D169-841-013 *D169-841-013* AW169 Upper Cutter Deflector		Manufactured	No				Each	0.0000	2	140384			

BAS
27
9-89

DAS
28
9-89
MAR 31 2016